



## SEALING TAPE for composite processing



Temperature of service  
400°F / 205°C

### Product description

|                                |  |
|--------------------------------|--|
| ■ <b>Use</b>                   | <ul style="list-style-type: none"> <li>VT 205 is a preform tape sealant used as vacuum bag sealant tape for composite industry.</li> </ul>         |
| ■ <b>Fields of application</b> | <ul style="list-style-type: none"> <li>Compatible with most bagging films.</li> <li>For cure cycles from 250°F (120°C) to 400°F (205°C)</li> </ul> |

### Product properties

|                      |  |
|----------------------|--|
| ■ <b>Colour</b>      | Dark grey  |
| ■ <b>Dry extract</b> | 100 %  |
| ■ <b>Temperature</b> | <ul style="list-style-type: none"> <li>of application <math>+ 50^{\circ}\text{F} (10^{\circ}\text{C}) \leq T \leq + 95^{\circ}\text{F} (35^{\circ}\text{C})</math></li> <li>of service <math>+ 73^{\circ}\text{F} (23^{\circ}\text{C}) \leq T \leq + 400^{\circ}\text{F} (205^{\circ}\text{C})</math></li> </ul> |

### Instruction for use

|                      |  |
|----------------------|--|
| ■ <b>Application</b> | <ul style="list-style-type: none"> <li>Apply VT 205 on clean and dry tool siliconised paper on top.</li> <li>Remove the siliconised paper and press the bagging film on the tapes.</li> <li>Roll-press and compress the sealant in order to ensure adherence and quality of the vacuum.</li> <li>To minimize residue of sealant on tool surfaces after cure cycle, we recommend to remove it at room temperature.</li> </ul> |
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# VT 205





### Standard packaging

#### ■ Packaging

- Section: 12x3 mm
- Roll length: 14 m
- 22 rolls per box

### Safety

#### ■ Safety instructions

- Avoid contact with skin.
- Keep out of reach of children.
- Consult the Safety Data Sheet of the product on [www.olin.fr](http://www.olin.fr).

### Conservation - Storage

#### ■ Conditions

- 9 months from production date, in original unopened packaging and protected from humidity.
- Store in a well ventilated room and at a maximum temperature of 30°C.

### Recommendations

Our technical advices on the use of the product are expressed either orally, in writing or by means of tests. They are given to the best of our knowledge. They constitute simple indications which do not engage our responsibility. These values are given as an indication only and they cannot, in any case, be regarded as specifications. Insofar as it is not possible for us to control the use of the product and taking into account the diversity of materials and the possible uses, the users will have to carry out the tests necessary to determine if the product is suited for the specific use for which it is intended. It is up to the users to respect local legislation and to obtain the homologations and authorizations that are eventually required. Please check with our Customer Service that you have the current version of the Technical Data Sheets and of the Safety Data Sheets of the products you use.

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